# **THER PUTTY 2S-6-3500**



# **Thermal Conductive Putty**

THER PUTTY 2S is a one-part dispensable material with thermal conductivity 6.0 W/m\*K. High defor- mation can fill small air gaps perfectly to remove tolerance. It can also overcome spillage and drying issues to increase thermal conductivity, making it ideal for dispensing with dispensing robots.



### **FEATURES**

/ Thermal conductivity:6.0 W/m\*K

/ Bond line thickness:100-1500µm

/ Designed to remove manufacturing tolerances

/ Does not produce stress on delicate components

/ No vertical flow

/ Dispensable for serial manufacture

/ For any high compression and low sress application

#### TYPICAL APPLICATION

/ Between CPU and heat sink

/ Between a component and heat sink / High speed mass storage drives

/ Telecommunication hardware

/ Flat-panel displays

/ Set-top box

/ IP CAM

/5G base station & infrastructure

/ EV electric vehicle

#### CONFIGURATIONS

/ Cartridges: 30ml, 55ml, 330ml

/ Bucket: 1kg, 25kg

#### **PRESERVATION**

It can be preserved for 60 months under the condition of unopened and under room temperature  $25^{\circ}$ C.

#### **HOW TO ORDER**

Patron THER PUTTY 2S-6-3500 XXX XXX = packaging

https://www.patron-components.com/

## **TYPICAL PROPERTIES**

	PUTTY 2S	TEST METHOD	UNIT
Color	Blue	Visual	-
Resin base	Silicone	-	-
Viscosity	3500	DIN 53018	Pa.s
Flow Rate (30cc EFD tube, 2.35mm Orifice diameter, 90psi&60s)	21	-	g/min
Density	3.3	ASTM D792	g/cm³
Application temperature	-60~180	-	°C
Bond line thickness	100~1500	-	μm
Shelf life	60 months	-	-
ROHS & REACH	Compliant	-	-
ELECTRICAL			
Dielectric breakdown	12	ASTM D149	KV/mm
Volume resistivity	>10 <sup>13</sup>	ASTM D257	Ohm-m
THERMAL		'	
Thermal conductivity	6.0	ASTM D5470	W/m*K
Thermal impedance@10psi / 60°C	0.062	ASTM D5470	°C-in²/ W
Thermal impedance@30psi / 60°C	0.059	ASTM D5470	°C-in²/ W
Thermal impedance@50psi / 60°C	0.053	ASTM D5470	°C-in²/ W

#### **PLEASE NOTE**

/ Using Automatic Homogenizer can improve the sedimentation phenomenon rapidly to achieve a homogeneous effect. We strongly recommend put cartridge in homogenizer for 3~5 minutes before dispensing the material.

Notice: if material homogenized more than 24 hours, it must be homogenized again while use it.

#### VERTICAL RELIABILITY

Using 3.0mm pad as a gap control, put the putty between the aluminum and the glass panel mark the initial position. Then, place it in the oven with 125°C for 1,000 hours and observe its displacement after reliability test



Material no dropped or changed after high temperature aging testing